

IN-SERVICE-MONITORING FOR NRMM USING SEMS, PARAMETER AND REPORTING OPTIONS

Ruud Verbeek, Norbert Ligterink

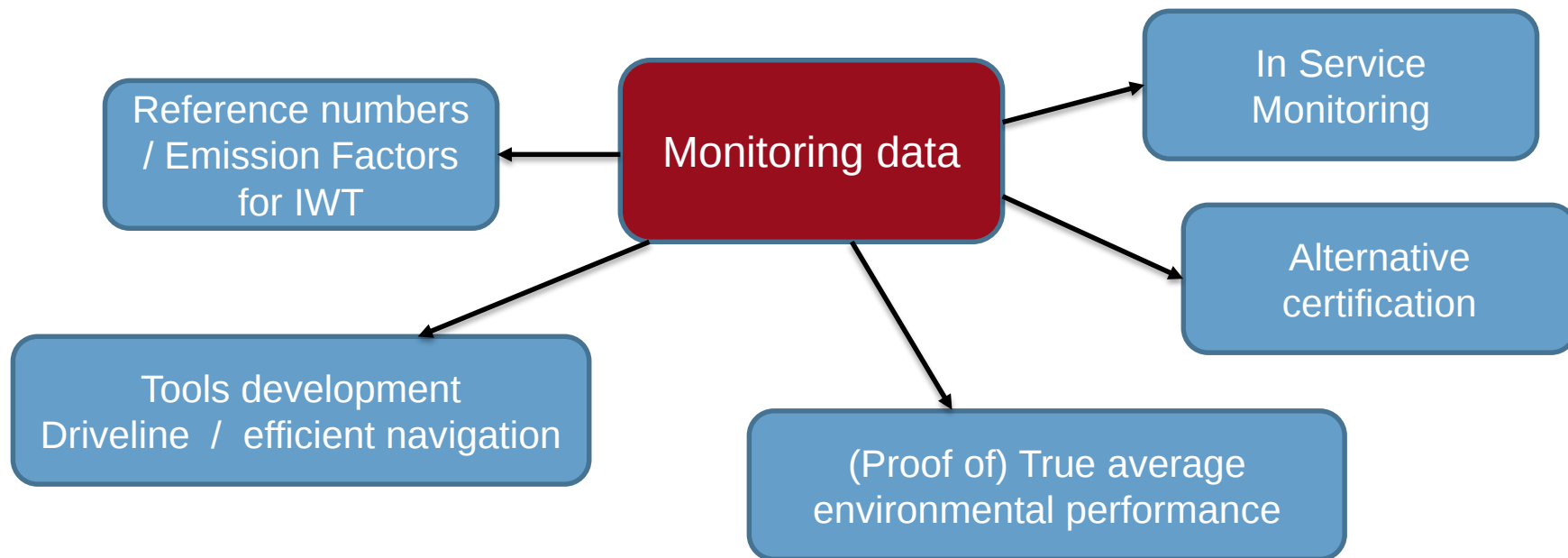
TNO innovation
for life

2nd annual Emission Control Forum for Non-Road Mobile Machinery, Frankfurt, 7 & 8 September 2017

CONTENTS

- › Introduction
- › SEMS measurement system
- › Long term monitoring
 - › PROMINENT inlet ships
 - › Rail locomotive
- › Conclusions

INTRODUCTION



INTRODUCTION

- Formal In Service Monitoring (EU 2017/655) is only applicable to categories V5 and V6 land based engines

In Service Monitoring	EU 2017/655 - PEMS	SEMS (sensor based)
Main Parameters	Gas analysers for NO _x , HC, CO Exhaust Flow Meter (EFM)	NO _x /O ₂ , NH ₃ sensors Fuel flow / carbon balance
Averaging / visualisation	Work and CO ₂ based windows	Long term averaging, binning Work and CO ₂ based windows

CONTENTS

- › Introduction
- › SEMS measurement system
- › Long term monitoring
 - › PROMINENT inlet ships
 - › Rail locomotive
- › Conclusions

SEMS

Arese: 135m, ARA + Rhine + Danube



Aqua Myra



SEMS: Smart Emissions
Measurement System



NOx, fuel, rpm,
temperatures, gps



SEMS MEASUREMENT SYSTEM

Standard components



3x CAN bus interfaces

- OBDII or WWH-OBD
- J1939
- Additional CAN



GPS

5Hz
speed, altitude and
position



SD-card memory

Up to 160.000 hours



Main unit
12V / 24V
power supply



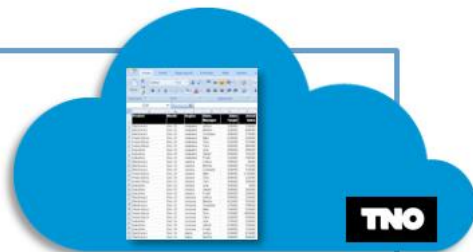
**NO_x / O₂ / Lambda
automotive sensor**
[ppm] and [v%]



**K-type thermo
couples**
2 pieces standard



GPRS Modem
Remote data
reading



Post-processing

Calculated values like:

- Mass flow of NO_x,
NH₃, CO₂, fuel in [g/s]

Optional



**NH₃ automotive
sensor**
[ppm]

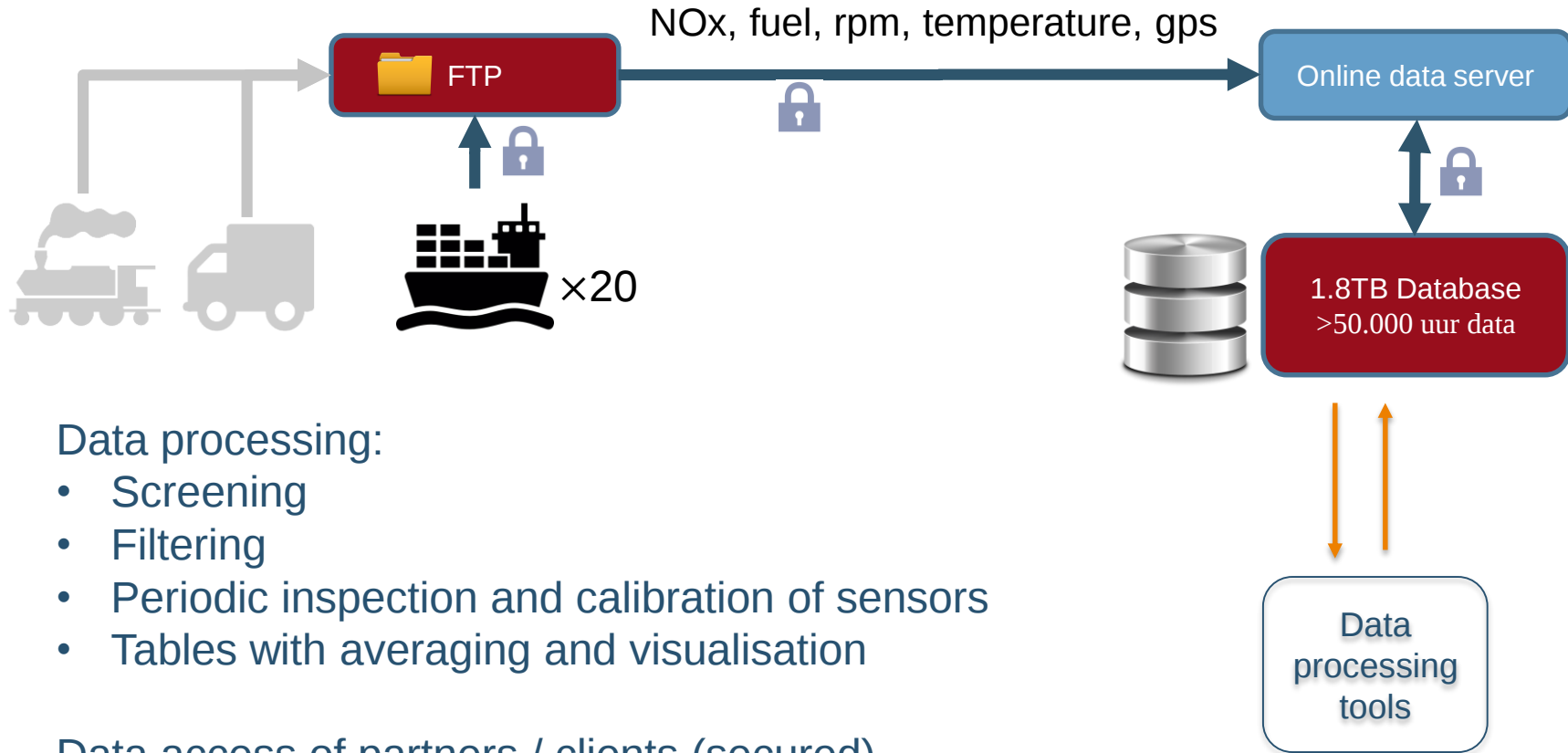
Future option



PM/PN automotive
sensor(s)

SEMS MEASUREMENT SYSTEM

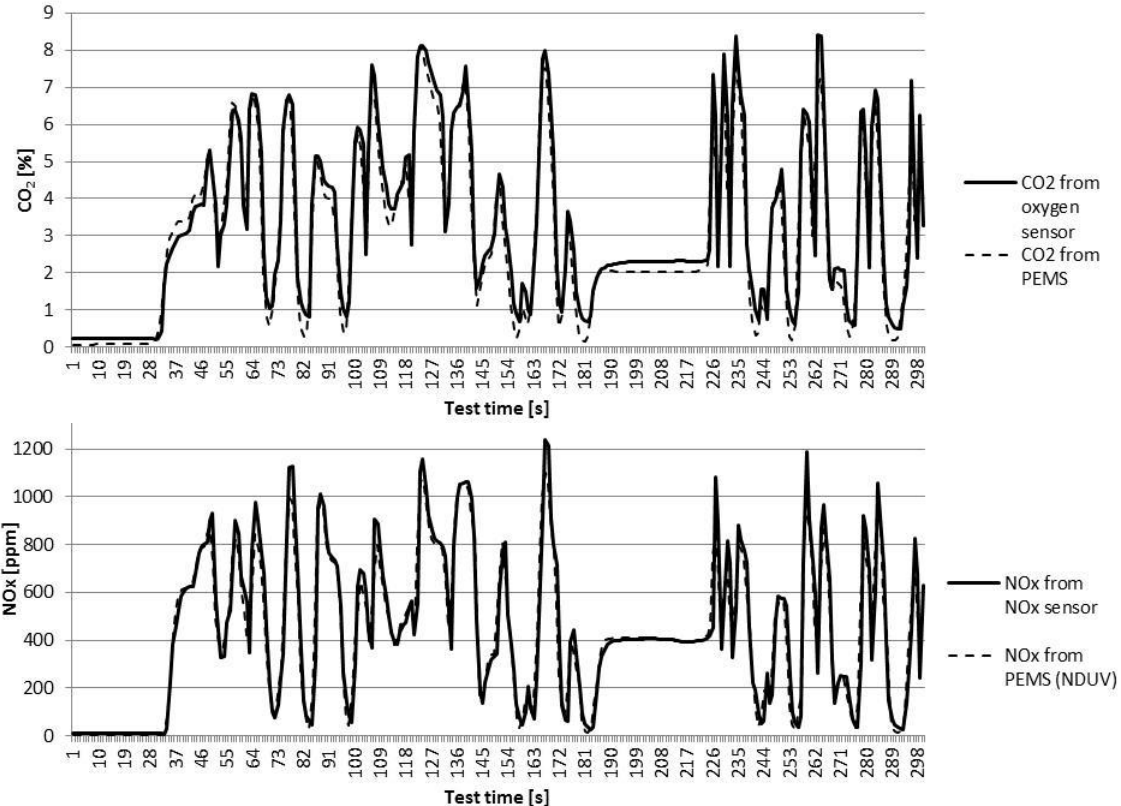




SEMS MEASUREMENT SYSTEM

SEMS compared to
PEMS concentrations

R.J. Vermeulen, N.E.
Ligterink, et.al.
Transport and Air
Pollution TAP 2012.



CONTENTS

- › Introduction
- › SEMS measurement system
- › Long term monitoring
 - › PROMINENT inlet ships
 - › Rail locomotive
- › Conclusions

CALCULATION & PARAMETER OPTIONS

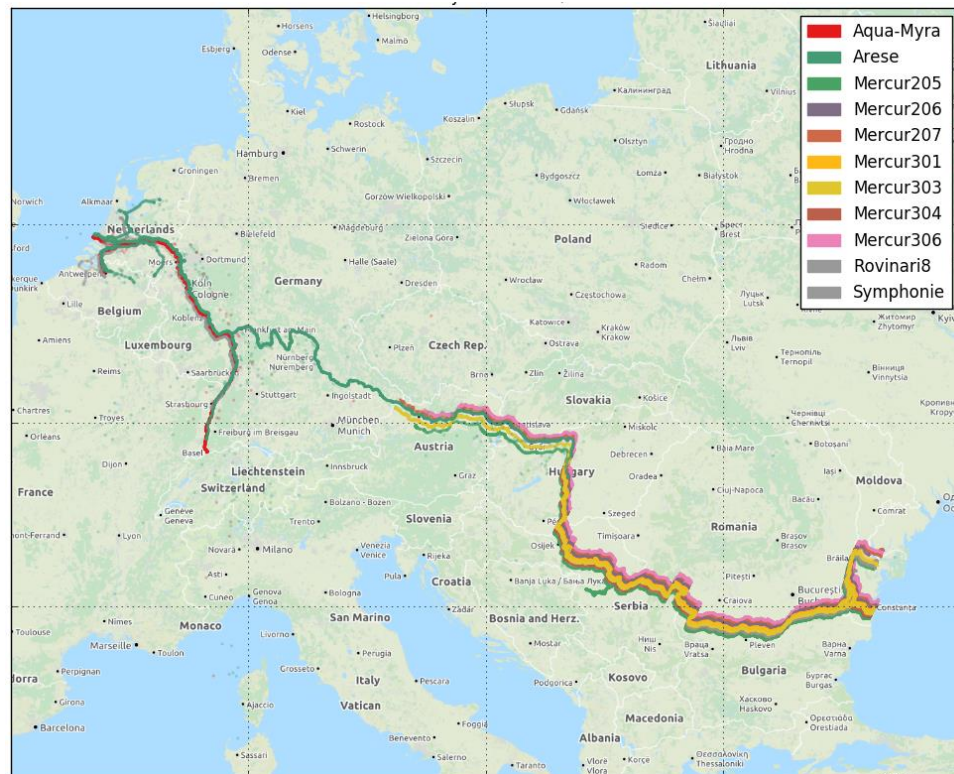
calculation options	Main parameters	NOx in
NOx mass flow based on exhaust or air flow	NOx, CO ₂ concentrations Exhaust or inlet air flow Power	g/kWh
Carbon balance method Used in PROMINENT	NOx, CO ₂ concentrations Fuel flow (re-calibrated) Power fuel flow → Power	g/kWh
Exhaust concentrations only	NOx, CO ₂ concentrations	'g/kg' CO ₂

According to
EU 2017/655

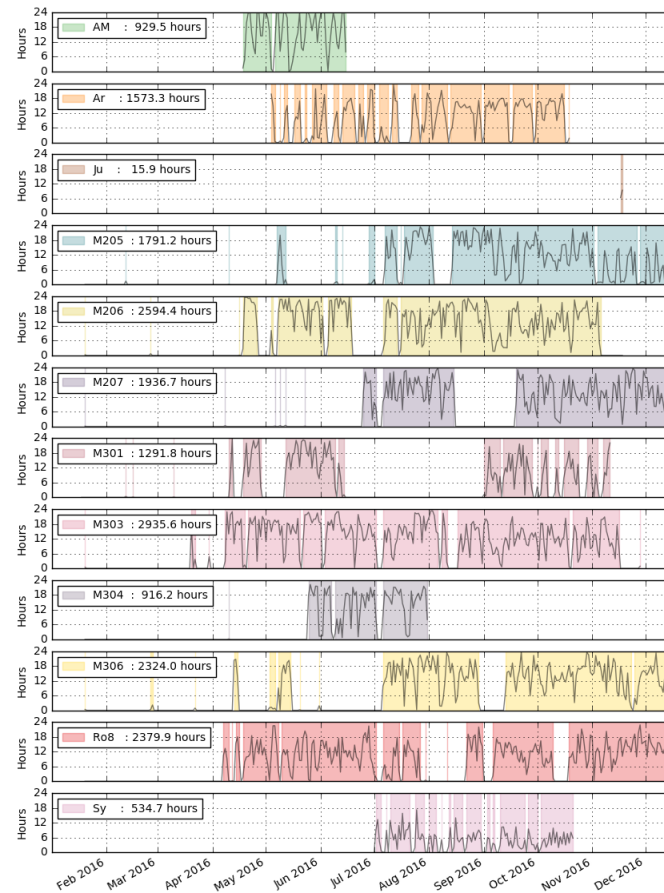
More practical
alternatives for
ships

Refer to PROMINENT deliverable D5.8: <http://www.prominent-iwt.eu/> (end 2017)

Data until December 2016

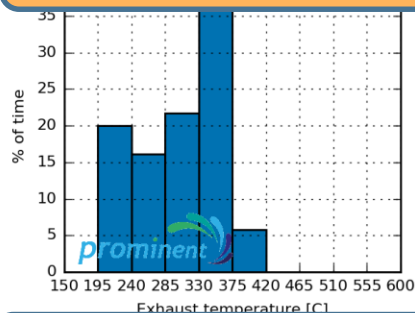


TBM NRRM forum, Frankfurt, 7 & 8 September 2017



STANDARD REPORTING FORMAT

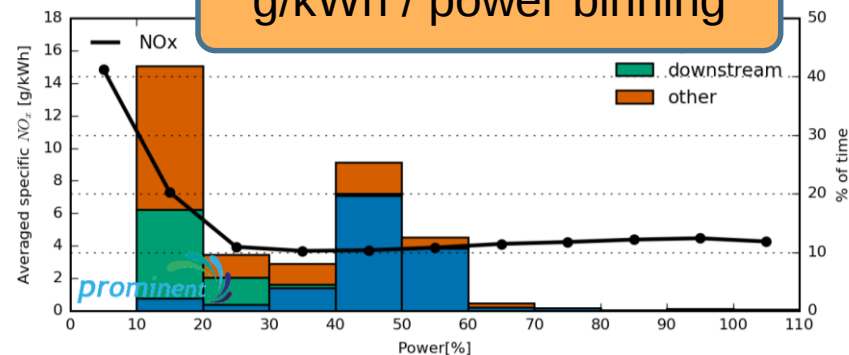
Exhaust gas temp.



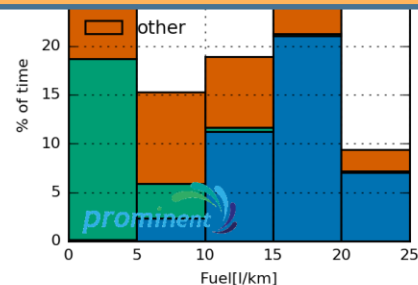
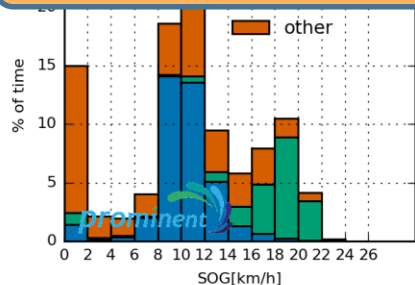
Power[kW]	1492
Num. engines	1
Brand	Caterpillar
Type	3516
Features	CCNR 1-SCR / DPF
Area	Antw./Rot.
DWT	3200
Modelled	Temp.
Hours	924

Vessel 1 Container 110m
2005

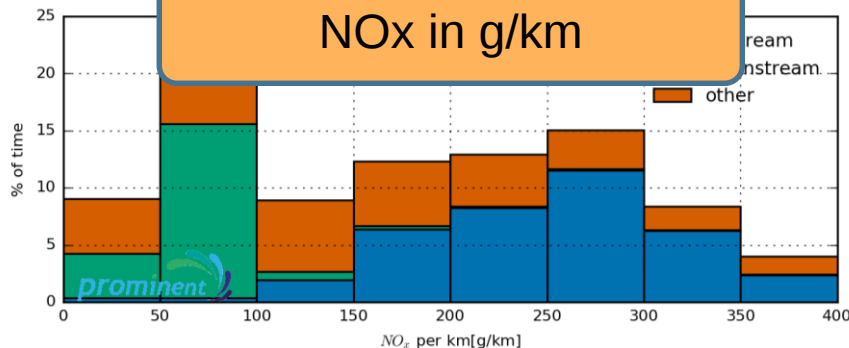
g/kWh / power binning



Sailing speed and fuel consumption



NOx in g/km

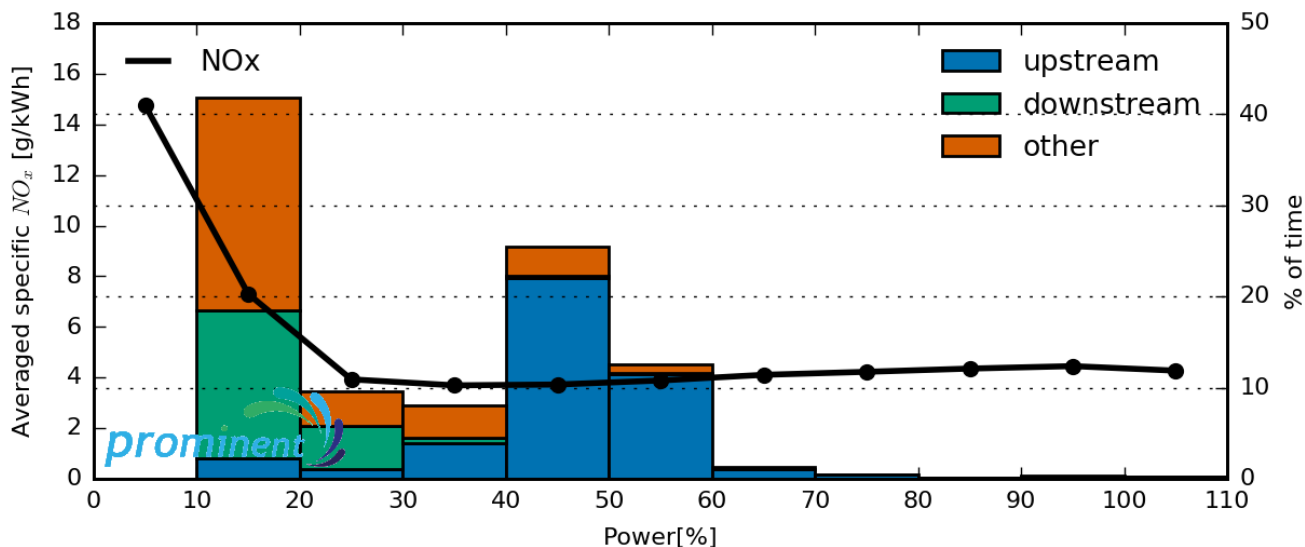


REPORTING FORMAT OPTIONS

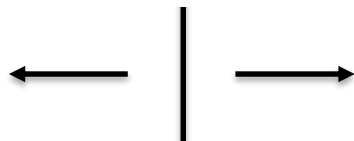
Power binning

Container
vessel 110m

CCNR I +
SCR/DPF



Non-working
Events



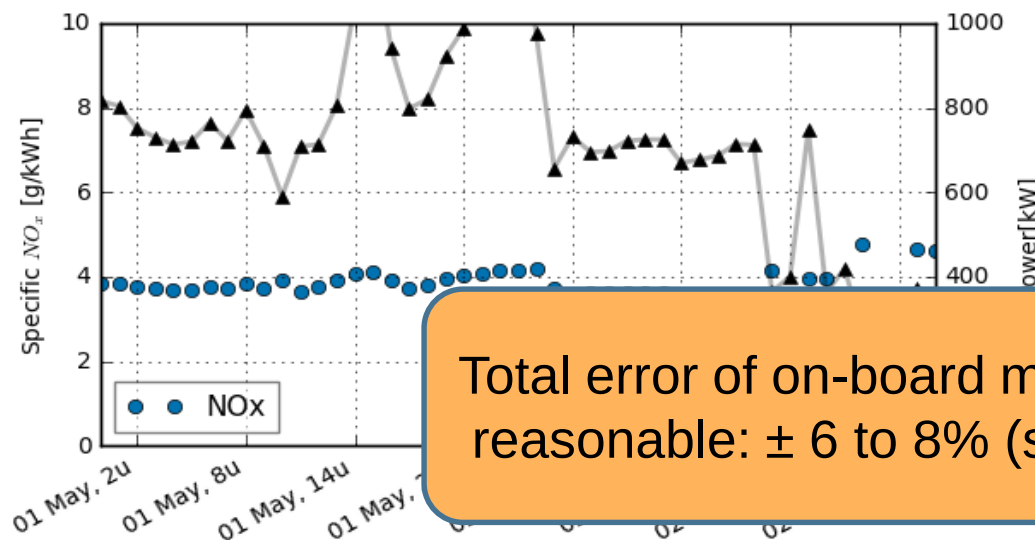
Working
Events

REPORTING FORMAT OPTIONS

- › 1-hour average of NOx and power versus time

Engine ~ 1500 kW

CCNR I + SCR/DPF



Total error of on-board monitoring is quite reasonable: ± 6 to 8% (similar to PEMS)

- › Other options: one day, one week, one month averages versus time

PROMINENT

Rhine ships:
average emissions

1000-2000 hrs
Period:

Inland vessels	Container 110m	Container 135m	Dry Bulk 135m
Engine technology	CCR I + SCR/DPF	CCR I + SCR	CCR II
Max power[kW]	1500	1050	850
NOx [g/kWh]	4.1	5.4	8.6
NOx/CO ₂ [g/kg]	6.3	8.2	12.3
NOx [g/km]	171	515	281
CO ₂ [kg/km]	27	63	23

Refer to PROMINENT deliverable D5.7 & D5.8
(end 2017): <http://www.prominent-iwt.eu/>

CONTENTS

- › Introduction
- › SEMS measurement system
- › Long term monitoring
 - › PROMINENT inlet ships
 - › Rail locomotive
- › Conclusions

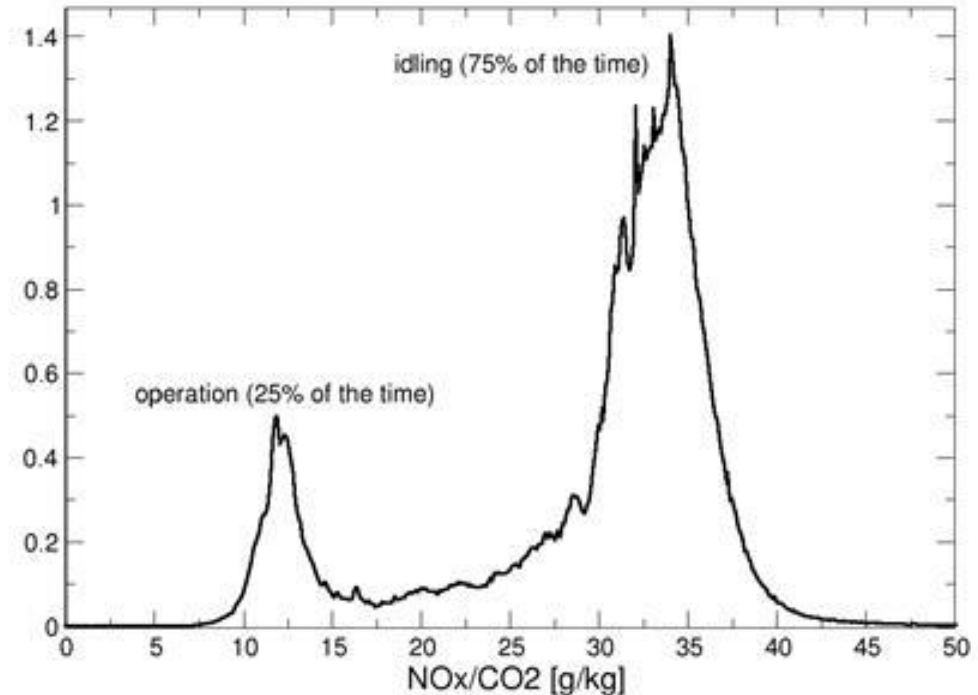
LOCOMOTIVE EMISSIONS MONITORING

Diesel locomotive:

- › 656 hours of monitoring December 201
February 2017
- › Netherlands – Nordrhein-Westfalen

NOx emissions:

- › Normal operation: 12 g/kg NOx/CO₂
(Comparable Euro I)
- › Idling: 35 g/kg NOx/CO₂



CONTENTS

- › Introduction
- › SEMS measurement system
- › Long term monitoring
 - › PROMINENT inlet ships
 - › Rail locomotive
- › Conclusions

CONCLUSIONS

- › Continuous monitoring of emissions is possible and useful for many purposes:
 - › Insight in long term environmental performance
 - › Complementary as low costs alternative to PEMS measurements
 - › Non-working events can be separated in several ways
 - › The total life span emissions may replace ISM / ISC testing in the future
- › Fuel flow or inlet air flow form excellent alternatives to exhaust mass flow, in order to calculate mass emissions (also for ISC/ISM)
- › Extremely long idle periods with relatively high NO_x emissions are seen with rail. This creates a gap between real-world emissions and ISM results.

THANK YOU FOR YOUR ATTENTION

› Contact:

- › Ruud Verbeek
- › TNO Sustainable Transport & Logistics
- › Ruud.Verbeek@tno.nl
- › Phone: +31 8886 68394 Cell phone +31 6 129 66882

SPARE SHEETS

CALCULATION & PARAMETER OPTIONS

Consider alternative to g/kWh for ISM:

› Monitor NO_x/CO₂ ratio based on concentrations only

› Conversion to g/kg CO₂ with molecular masses:

$$= \frac{NO_x^{ppm}}{CO_2^{\%} \cdot 10} \cdot \frac{M_{NO_x}}{M_{CO_2}} \cdot$$

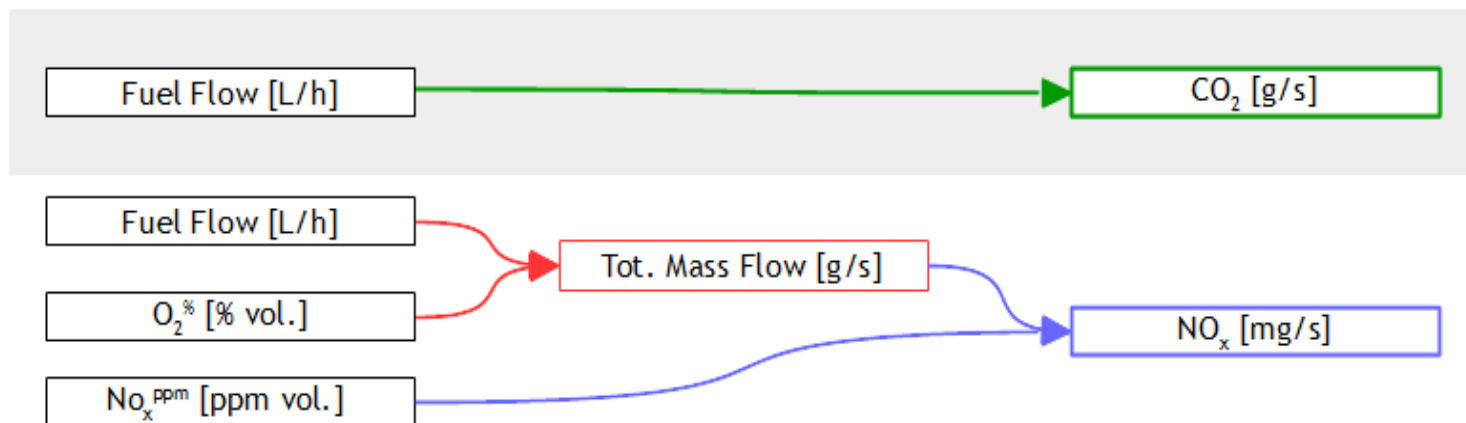
› Plot NO_x/CO₂ as a function of engine speed, indicative power or exhaust gas temperature. Determine limit value in g/kg CO₂.

Advantages:

- › Stable relation with NO_x in g/kWh
- › Less susceptible to errors
- › No amplification of values at low power

CALCULATION & PARAMETER OPTIONS

› Carbon balance method



› Following steps: NO_x in g/kWh, g/kg CO₂ or g/km

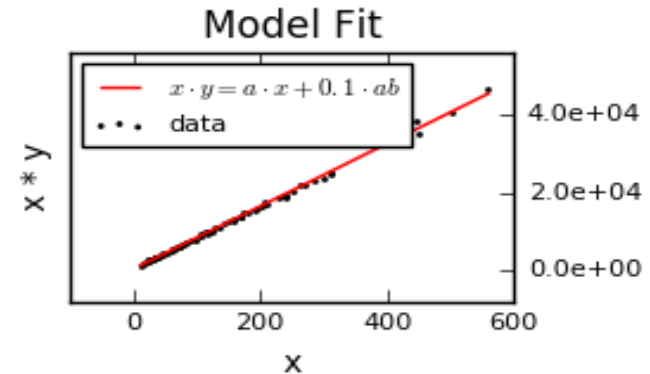
CALCULATION & PARAMETER OPTIONS

Power based on fuel consumption

- › Either per engine or for a group of engines

$$P_{engine} = \frac{3600}{BSFC} \cdot mF_{fuel}$$

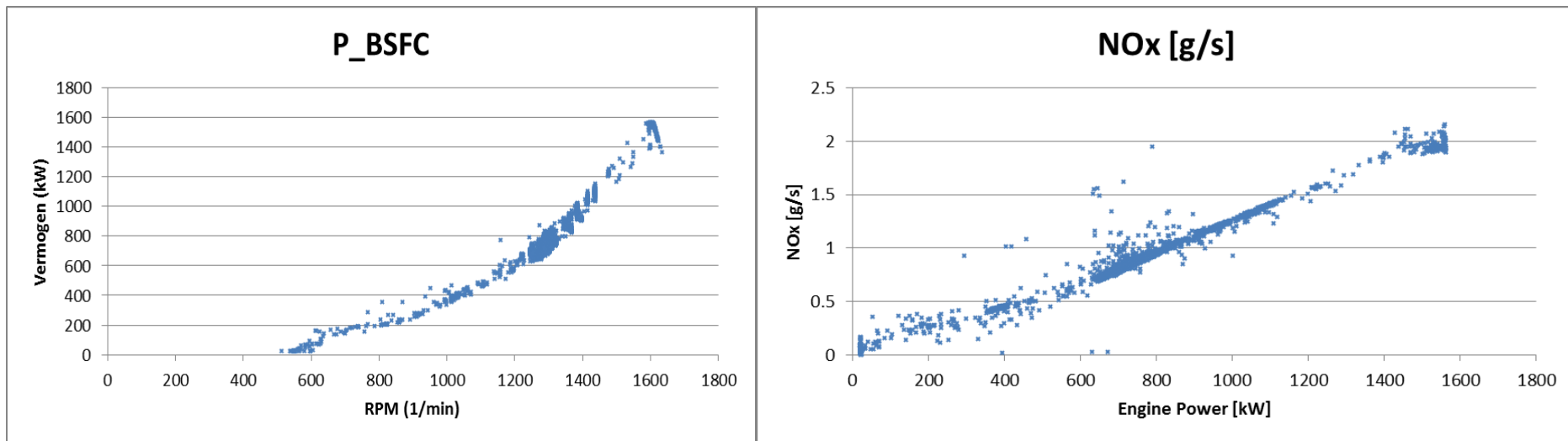
$$BSFC(LFE) = a \cdot \left(1 + 0.1 \cdot \left(\frac{b}{mF_{fuel}} \right) \right)$$



DATA PRESENTATION OPTIONS

› Data checks

engine with SCR



ACCURACY ESTIMATION

Accuracy estimation

$(\text{sum of errors}^2)^{0.5}$

Refer to **PROMINENT**
deliverable D5.7 & D5.8:
<http://www.prominent-iwt.eu/>
(end 2017)

	g/h NOx			g/kWh NOx		g/kg CO2
	ISO 8178 laboratory	On-board monitoring		ISO 8178 laboratory	On-board monitoring	On-board monitoring
NOx concentration	2%	2%		2%	2%	2%
O2/CO2 concentration		2%			2%	2%
calibration gas	2%	2%		2%	2%	2%
cross sensitivity NH3, NO/NO2 ratio	2%	3%		2%	3%	3%
measuring point NOx inhomogeneity	1%	3%		1%	3%	3%
pressure sensitivity		2%			2%	2%
Engine speed				1%		
Engine torque /power				2%		
Engine power						
Air	2%			2%		
Fuel flow		4%				
BSFC/engine efficiency		3%			3%	
Fuel carbon content		1%			1%	1%
Total accuracy ±	4%	8%		5%	7%	6%